

**COMBINED DECLARATION AND POWER OF ATTORNEY  
FOR UNITED STATES PATENT APPLICATION**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated near my name below.

I believe I am the **original, first and joint inventor** of the subject matter of which is claimed and for which a patent is sought on the invention entitled:

**WORKPIECE CONFIGURATION DETECTION SYSTEM AND METHOD**

which is described and claimed in the specification of which:

  X   is executed on even date herewith; attorney docket number 60,568-020.

       was filed on                      as United States Application Serial No.                     , and amended by an amendment thereto submitted therewith (if any); attorney docket number                     .

I declare that this application is:

  X   a first filing.

    a continuation.

    a continuation-in-part.

    a divisional.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I do not know and do not believe my invention was known or used by others in the United States of America, or patented or described in a printed publication in any country before my invention thereof.

I do not know and do not believe my invention was patented or described in a printed publication in any country or in public use or on sale in the United States of America, more than one year prior to this application.

I acknowledge my duty to disclose information of which I am aware which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

APPLICATION NUMBER	DATE OF FILING (month, day, year)	STATUS (patented, pending, abandoned)
-----------------------	--------------------------------------	--

### POWER OF ATTORNEY

As a named inventor, I hereby appoint the following attorneys and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith with full power of substitution and revocation. (all names listed with corresponding registration numbers)

Harold W. Milton	22,180	Jeffrey A. Sadowski	29,005
William H. Honaker	31,623	Randall L. Shoemaker	43,118
Raymond E. Scott	22,981	James R. Yee	34,460
Gregory D. DeGrazia	48,944	Toni L. Harris	44,746
Samuel J. Haidle	42,619	Kristopher K. Hulliberger	53,047
Brian D. Herrington	42,659	John Seurnynck	52,208
Robert L. Stearns	36,937	David M. LaPrairie	46,295
Raymond C. Meiers	51,081	T. Peige Wise	44,407

Please address all correspondence and telephone calls to:

**Gregory D. DeGrazia**  
**HOWARD & HOWARD ATTORNEYS, P.C.**  
**39400 Woodward Avenue**  
**Bloomfield Hills, Michigan 48304-5151**  
**(248) 723-0325**

**DECLARATION**

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

  
\_\_\_\_\_  
Name: **Dan Pellerin**

11/25/03  
Dated

Address: 1372 Roberta Court  
Howell, Michigan 48843

Post Office: Same

Citizenship: United States

  
\_\_\_\_\_  
Name: **Boris R. Teper**

11/25/03  
Dated

Address: 29383 Breeze Wood  
Farmington Hills, Michigan 48331

Post Office: Same

Citizenship: United States

  
\_\_\_\_\_  
Name: **Brian Hoy**

11-25-03  
Dated

Address: 5634 Mountain Road  
Brighton, Michigan 48116

Post Office: Same

Citizenship: United States